

# Urban Oak Multi-Layer Parquet 21/6 (6mm Top Layer) & 15/4 (4mm Top Layer)

## Face of the Element

Features	Class AB	Class CD	Class CDX	
Sound Sapwood:	Not Permitted (Little sapwood at the corner allowed)	Permitted up to 10% of the face, if distributed.	All features permitted without limit to size or quantity if these do not impair the strength or wearing quality of the parquet flooring.	
Knots: Sound & Inter grown Unsound Knots	Permitted if: Diameter < 15 mm Diameter < 10 mm (If it is firm & not grouped together)	Permitted if: Diameter < 60 mm Diameter < 40 mm (Not more than two)		
Checks:	Not Permitted	Permitted up to 300mm in length & 2mm wide per strip		
Bark Pockets:	Not Permitted	Not Permitted		
Lightning Shake:	Not Permitted	Not Permitted		
Slope of Grain:	Permitted, No Limit	Permitted, No Limit		
Colour Variation:	Slight Variation Permitted	Permitted		
Medullary Ray:	Permitted	Permitted		
Biodegradation:	Not Permitted	Not Permitted		Not Permitted (Except blue stain & black holes)
<b>Non-Visible Parts</b>	<b>All features permitted without limit to size or quantity if these do not impair the strength or the wearing quality of the parquet flooring.</b>			
	(A) Cracks in knots and knot holes shall be filled.			
	(B) Knots are grouped together if the distance separating them (measured from edge) does not exceed 30 mm.			

## Measurement Tolerances

<b>1200 mm</b>	In the Middle Maximum 5mm from the floor	On the Ends Maximum 5mm from the floor
<b>1830 mm</b>	In the Middle Maximum 7mm from the floor	On the Ends Maximum 7mm from the floor
<b>2200 mm</b>	In the Middle Maximum 9mm from the floor	On the Ends Maximum 9mm from the floor

## Dimensional Characteristics & Limit Deviations of the Element (only type 4)

Characteristics	Parquet - Type 1	Parquet - Type 2	Parquet - Type 3	Parquet - Type 4
Top Layer Thickness	> 2.5 mm	> 2.5 mm	> 2.5 mm	> 2.5 mm
Permitted Deviation of Length	Not Applicable	0.1%	0.1%	Not Applicable
Permitted Deviation of Width	0.5 mm	0.5 mm	0.5 mm	0.5 mm
Lipping (Between Elements)	> 0.2 mm	> 0.2 mm	> 0.2 mm	> 0.2 mm
Permitted Deviation of Squareness	> 0.2 % over width	> 0.2 % over width	> 0.1 % over width	> 0.2 % over width
Cup (Across the Element)	> 0.2 % over width	> 0.2 % over width	> 0.3 % over width	> 0.2 % over width
Spring (Along the Element)	> 0.1 % over length	> 0.1 % over length	> 0.1 % over length	> 0.1 % over length
<b>Lipping:</b>	Difference in height between the faces of 2 adjacent & assembled elements when laid on a flat surface.			
<b>Cup:</b>	Curvature of an element across the width of face.			
<b>Spring:</b>	Lengthwise curvature of an element normal to the edge.			

## Product Specification

<b>1. Moisture Content</b>	(Dispatch from Manufacturer) 7 % - 9 %
<b>2. Thickness</b>	Top Layer: 6mm / Thickness Plywood: 15mm
<b>3. Length</b>	1830mm - 2200mm (25% Short Allow)
<b>4. Glue</b>	E1
<b>5. Plywood</b>	11 Layers Combi Poplier & Meranti or other Hardwood
<b>6. Box</b>	4 Boards / Weight:
<b>7. Pallet</b>	40 Boxes / Weight:
<b>8. Container</b>	960sqm / 40ft Container 1850sqm
<b>9. Guarantee</b>	(A) 25 years Construction Only (B) Treffert Lacquer 25 years Residential (C) UV Oil & Natural Oil, No Guarantee

